



Dart Aerospace Ltd.
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RBW6305G25131-3G-5

Job Sheet 186383



Part No: RBW6305G25131-3G-5

Job Qty: 2 ea

Part Name: Content Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 11/15/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6305G25131-3G Rev.1 IPP Rev. A 18.10.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/15/18	0.00	0.00	Start Up Small Fab-3		MLC
110	Small Fab	2 pcs		11/15/18	0.00	0.50	Small Fab-4		MLC
120	QC	2 pcs		11/15/18	0.00	0.00	QC5		MLC
130	Packaging	2 pcs		11/15/18	0.00	0.00	Packaging3-1		MLC
140	QC21-SA	2 Ea		11/15/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

DAS
21
9-69

NOV 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.2760 sf (.138 ea)	90-Start up Operation	5089331

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	64	0

Part Specifications

Specifications could not be found.



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Plex 11/15/18 9:01 AM dart.lacelle.linda

Container No: S128127



Part: RBW6305G25131-3G-5

Job No: 186383

Serial No/Batch: S128127

Revision: 1

Inspector:

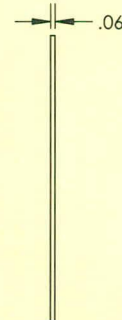
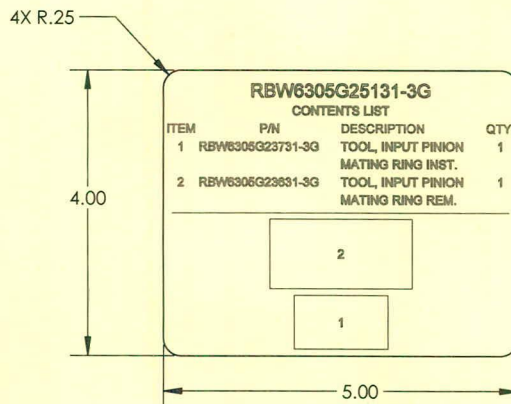
Exp Date:

Instructions:

Date: 11/15/18

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



NOTE:
USE PDF TO MANUFACTURE.

(-5)
CONTENT PLACARD

DART AEROSPACE	
TITLE TOOL KIT, INPUT PINION MATING RING REPLACEMENT	
DWG NO. RBW6305G25131-3G-5	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: RJC 05/19/2017	1. BREAK ALL SHARP EDGES
CHECKED: DD 05/22/2017	.015 x 45° OR .016R
OPPS APPR: AA 06/05/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: JL 06/13/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: JAG 06/15/2017	USED ON MODEL
	AW139
SCALE 1:2	DATE 5/19/2017 SHEET 4 OF 4

